

Work Order ID 50960

July 28, 2009 9:51:36 AM



TODAY

Page 1

Item ID: D350-636-043

Accept



Setup Start



Revision ID: F

Stop



Item Name: Wearshoe

Start Date: 07/28/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 07/28/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: MF

Date: 09-07-28 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev F

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

for MF 09/07/28
Photocopy D350-636 bluefile & type labels per PPPD350-636-043 CHG001

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

9/1/28 @ 2K 50

120

Packaging

0.00



Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D350-636-043 Location: 62 PPP Rev: 4

9/17/30 @ 2K 50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D350-636-043

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Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/07/31 *HJ*

30-07-09

PS

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 50960

Parent Item: D350-636-043RevF

Parent Item Name: Wearshoe

Comments:

Start Date: 07/28/2009

Required Date: 07/28/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

S
+2 Bolt

Purchased	No					120	Each	434.0000	76.0000			
-----------	----	--	--	--	--	-----	------	----------	---------	--	--	--

Warehouse	Location	Loc Qty	Loc Code
-----------	----------	---------	----------

Main Warehouse

ST	434	
----	-----	--

111424	8	
--------	---	--

111707	426	
--------	-----	--

Purchased	No					120	Each	321.0000	8.0000			
-----------	----	--	--	--	--	-----	------	----------	--------	--	--	--

Warehouse	Location	Loc Qty	Loc Code
-----------	----------	---------	----------

Main Warehouse

ST	321	
----	-----	--

105906	21	
--------	----	--

107376	300	
--------	-----	--

Purchased	No					120	Each	4,758.000	84.0000			
-----------	----	--	--	--	--	-----	------	-----------	---------	--	--	--

Warehouse	Location	Loc Qty	Loc Code
-----------	----------	---------	----------

OFFSHORE

FG	100	
----	-----	--

103585	100	
--------	-----	--

Main Warehouse

ST	4658	
----	------	--

112116	4658	
--------	------	--

S
+2 BOLT

S
+2 washer

111707 9/7/28 SP

107376 9/7/28 SP

112116 9/11/28 2K SP

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Work Order ID: 50960

Parent Item: D350-636-043RevF

Parent Item Name: Wearshoe

Comments:

Start Date: 07/28/2009

Required Date: 07/28/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

S
+2
Wearshoe

~~D350-636-043RevF~~ N
[Barcode]

Manufactured No

120 Each 18.0000 2.0000

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 18

36423 1

37584 1

38759 16

36423 ! 9/1/28 SP
37584

S
+2
Wearshoe

~~D350-636-043RevF~~ N
[Barcode]

Manufactured No

120 Each 13.0000 2.0000

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 13

47204 1

47523 12

47204 9/1/28 SP
47523

S
+2
Wearshoe

~~D350-636-043RevF~~ N
[Barcode]

Manufactured No

120 Each 16.0000 2.0000

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 16

47524 3

48157 13

47524 9/1/28 SP
48157

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Shop Packet Print

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Page 3

Work Order ID: 50960

Parent Item: D350-636-043RevF

Parent Item Name: Wearshoe

Comments:

Start Date: 07/28/2009

Required Date: 07/28/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3536-13RevA		Manufactured	No			120	Each	22.0000	2.0000			
<div style="display: flex; justify-content: space-between;"> S 12 </div>												
Gasket												

Warehouse	Loc Qty	Loc Code
<u>Location</u>		
Main Warehouse		
ST	22	
38564	1	
38761	21	

28564 ① 9/17/28 SP
38761 ①

D3536-25RevA		Manufactured	No			120	Each	13.0000	2.0000			
<div style="display: flex; justify-content: space-between;"> S 12 </div>												
Gasket												

Warehouse	Loc Qty	Loc Code
<u>Location</u>		
Main Warehouse		
ST	13	
45569	1	
47011	2	
47526	10	

47526 9/17/28 SP

D3536-35RevA		Manufactured	No			120	Each	19.0000	2.0000			
<div style="display: flex; justify-content: space-between;"> S 12 </div>												
Gasket												

Warehouse	Loc Qty	Loc Code
<u>Location</u>		
Main Warehouse		
ST	19	
47529	2	
48160	17	

47529 9/17/28 SP ②

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 50960

Parent Item: D350-636-043RevF

Parent Item Name: Wearshoe

Comments:

Start Date: 07/28/2009

Required Date: 07/28/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3537-IRevC	KS	Manufactured	No			120	Each	38.0000	10.0000			



Wearpad

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		
FP	50	
48288	60	
Main Warehouse		
ST	10	
47715	1	
48162	9	

47715
48162 9/1/20 2x 98

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Qty -101	Qty -103	Qty -104	Part Number	Description
*22	5	5	5	5	5				D3537-1	WEARPAD (REPLACES D2648-3)
*23A	1	1	1	1	1				D3535-13	WEARSHOE (REPLACES D2656-13)
*23B	1	1	1	1	1				D3536-13	GASKET
*24A	1	1	1	1	1				D3535-25	WEARSHOE (REPLACES D2746)
*24B	1	1	1	1	1				D3536-25	GASKET
*25A	1	1	1	1	1				D3535-35	WEARSHOE (REPLACES D2656-35)
*25B	1	1	1	1	1				D3536-35	GASKET
*26A	38	38	38	38	38				AN3C5A	BOLT (REPLACES AN3-5A)
*26B	4	4	4	4	4		4	4	AN3C7A	BOLT (REPLACES AN3-7A)
*27	42	42	42	42	42		4	4	AN960C10L	WASHER (REPLACES AN960JD10)
*28	38	38	38	38					ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*30	8	8	8	8					D3492-041	PLUG ASSEMBLY
*31	8	8							D3492-043	PLUG ASSEMBLY
*32			8	8					D3492-045	PLUG ASSEMBLY
40						1			D3487-1	TOE STEP ASSEMBLY
***43	2	2	2	2			2	2	D3493-1	WASHER
50	2	2					2	2	D3532-1	SPACER

* PART OF D2750-041/-042 OR D2750-043/-044 ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

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Revision: F
Date: 08.08.14

5.0 PARTS LIST (D350-636-011/-012/-013/-014 SKIDTUBES AT CHANGE 003)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Qty -101	Qty -103	Qty -104	Part Number	Description
	X								D350-636-011	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
		X							D350-636-012	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
			X						D350-636-013	SKIDTUBE INSTALLATION, LH AIRCRUISER/ APICAL TRI-BAG FLOAT COMPATIBLE
				X					D350-636-014	SKIDTUBE INSTALLATION, RH AIRCRUISER/ APICAL TRI-BAG FLOAT COMPATIBLE
					X				D350-636-043	WEARSHOE KIT (REPLACES -041 KIT)
						X			D350-636-101	TOE STEP KIT (LH/RH)
							X		D350-636-103	APICAL FLOAT CONVERSION KIT, LH
								X	D350-636-104	APICAL FLOAT CONVERSION KIT, RH
1	1								D2750-041	SKIDTUBE ASSEMBLY, LH
1		1							D2750-042	SKIDTUBE ASSEMBLY, RH
1			1						D2750-043	SKIDTUBE ASSEMBLY, LH
1				1					D2750-044	SKIDTUBE ASSEMBLY, RH
*1	1								D2750-1	SKIDTUBE WELDMENT, LH
*1		1							D2750-2	SKIDTUBE WELDMENT, RH
*1			1						D2750-3	SKIDTUBE WELDMENT, LH
*1				1					D2750-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8					350A41-1027-20	SCREW
**3	8	8	8	8					23119AG120LE	WASHER
**4	8	8	8	8					22541N120	NUT
*5	1	1	1	1					AN8C35A	BOLT (REPLACES AN8-35A)
*6A	2	2	2	2					AN960C816L	WASHER (REPLACES AN960JD816)
*6B	2	2	2	2					NAS1515H8L	WASHER
*7	1	1	1	1					MS21083C8	NUT (REPLACES MS21083N8)
*8	1		1				1		D3488-041	BLADE FITTING, LH (REPLACES D2742-1)
*8		1		1				1	D3488-042	BLADE FITTING, RH (REPLACES D2742-2)
9	1	1	1	1					D2741	BLADE
10	2	2	2	2			2	2	AN8C21A	BOLT (REPLACES AN8-16A)
11A	2	2	2	2			2	2	AN960C816L	WASHER (REPLACES AN960JD816)
11B	2	2	2	2			2	2	NAS1515H8L	WASHER
12	2	2	2	2			2	2	MS21083C8	NUT (REPLACES MS21083N8)
*13	4	4	4	4					ALS4-1032-225	INSERT
*14	4	4	4	4					AN6C44A	BOLT (REPLACES AN6-44A)
*15	8	8	8	8					D2745	BUSHING
*16	4	4	4	4					MS21043-6	NUT (REPLACES MS21042L6)
*17	8	8	8	8					D3631-1	WASHER (REPLACES NAS1515H8L)
*18	4	4	4	4					ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*19	4	4	4	4					AN3C6A	BOLT (REPLACES AN3-6A)
*20A	4	4	4	4					AN960C10L	WASHER (REPLACES AN960JD10)
*20B	4	4	4	4					NAS1515H3L	WASHER (REPLACES AN960JD10)

(CONTINUED ON NEXT PAGE)

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